

DORMER PRAMET

PRAMET TURNING KITS

PARTING & GROOVING BLADE & INSERTS



To order please contact your local sales representative or call 0800 850 4466.

ORDER CODE	BLADE	INSERTS	WIDTH (mm)	CUT	P	M	K	N	S	H	OFFER PRICE
PMT-120-1104K	XLCFN2602J 3.00	+10x LFMX 3.1-.20TNF2:T8330	3.1	●	■	I.ii	■				£105.00
PMT-120-1104M	XLCFN3202M 3.00	+10x LFMX 3.1-.20TNF2:T8330	3.1		■	I.ii	■				£105.00
PMT-120-1104P	XLCFN3203M 4.00	+10x LFMX 4.1-.20SNF2:T8330	4.1		■	I.ii	■				£105.00
PMT-120-1104J	XLCFN2602J 3.00	+10x LFMX 3.1-.20TNM2:T8330	3.1	[I]	■	I.ii	I.ii				£105.00
PMT-120-1104L	XLCFN3202M 3.00	+10x LFMX 3.1-.20TNM2:T8330	3.1		■	I.ii	I.ii				£105.00
PMT-120-1104N	XLCFN3203M 4.00	+10x LFMX 4.1-.20TNM2:T8330	4.1		■	I.ii	I.ii				£105.00

CHIPBREAKERS

F2 Universal geometry for parting-off and grooving in continuous cut.

M2 Universal geometry for parting-off and grooving in continuous and slightly interrupted cut.

GRADES

T8330 Versatile PVD coated grade suitable for parting-off and grooving.

AUTHORIZED DISTRIBUTOR

jonesandclark
INDUSTRIAL SUPPLIES AND SOURCING SPECIALISTS

LET US SOURCE IT FOR YOU!

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Burton-on-Trent,
Staffordshire DE14 3TQ
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Facsimile: 01283 542466
Email: sales@jonesandclark.co.uk
Web: www.jonesandclark.co.uk

ISO TURNING EXTERNAL

Various holders and inserts to select from for all general turning operations in most workpiece materials.

All holders are strong D-style with top clamp for increased security!



ORDER CODE	HOLDER	INSERTS	FEED	CUT	P	M		N	S	H	OFFER PRICE
PMT-120-1105E	DWLN R 2020 K 08	+ 10 x WNMG 080408E-SM:T8430	0,2~0,35	☉	■	■	☑	☑	☑	☑	£105.00
PMT-120-1105H	DWLN R 2525 M 08	+ 10 x WNMG 080408E-SM:T8430	0,2~0,45	☉	■	■	☑	☑	☑	☑	£105.00
PMT-120-1105D	DWLN R 2020 K 08	+ 10 x WNMG 080408E-FM:T8430	0,15~0,35	☉	■	☑	☑	☑			£105.00
PMT-120-1105G	DWLN R 2525 M 08	+ 10 x WNMG 080408E-FM:T8430	0,15~0,4	☉	■	☑	☑	☑			£105.00
PMT-120-1105F	DWLN R 2020 K 08	+ 10 x WNMG 080408E-SM:T9325	0,2~0,35	☉	■	■	☑	☑			£105.00
PMT-120-1105J	DWLN R 2525 M 08	+ 10 x WNMG 080408E-SM:T9325	0,2~0,45	☉	■	■	☑	☑			£105.00
PMT-120-1105C	DCLN R 2525 M 12	+ 10 x CNMG 120408E-M:T9325	0,2~0,6	☒	■		☑				£105.00

ISO TURNING INTERNAL

Starter pack consisting of three different boring bars and ten inserts for most workpiece materials.

All boring bars are made of strong tool steel for increased security and long tool life!



ORDERING CODE	HOLDER	INSERTS	FEED	CUT	P	M		N	S	H	OFFER PRICE
PMT-120-1105X	A08H-SCLCR 06 A10H-SCLCR 06 A12K-SCLCR 06	+ 10 x CCMT 060204E-FM:T9325	0,12~0,2	☉	■	■	☑				£ 185.00

CHIPBREAKERS

- SM** Positive geometry for medium machining of steel, stainless steel and possibly all alloys.
- FM** Positive geometry for light machining of steel and stainless steel, possibly cast iron.
- M** Strong geometry for semi-roughing of steel and cast iron, possibly stainless steel.

SUITABILITY

- ☉ Stable working conditions
- ☒ Slightly unstable conditions
- ☒ Very unstable conditions

GRADES

- T8430** Versatile PVD coated grade suitable for heavier loads.
- T9325** Versatile MT-CVD coated grade suitable for high speeds.